

FORATURA

angolo di spoglia effettiva:

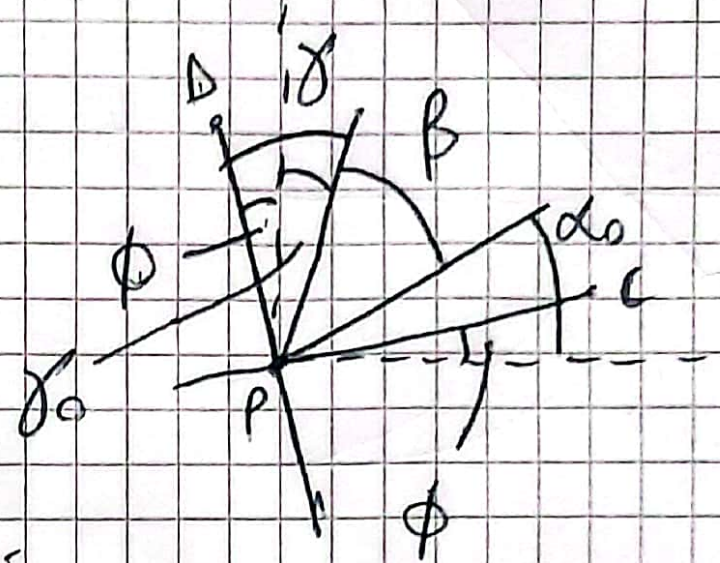
$$\alpha = \alpha_0 - \phi$$

$$\gamma = \gamma_0 + \phi$$

avanzamento

$$\tan \phi = \frac{a}{\pi d}$$

$$\tan \gamma_0 = \frac{\pi d}{p} \quad \text{profondità}$$



$$C = \frac{a D^2}{8000} P_t$$

coppia

$$W = C \frac{2\pi N}{60}$$

potenza